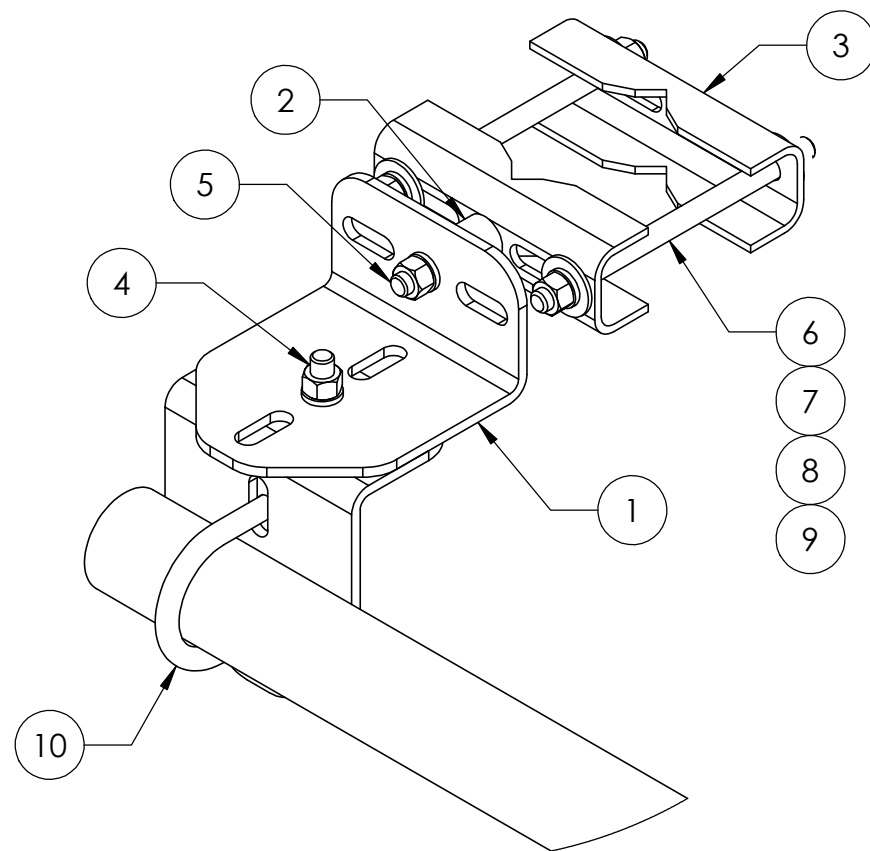


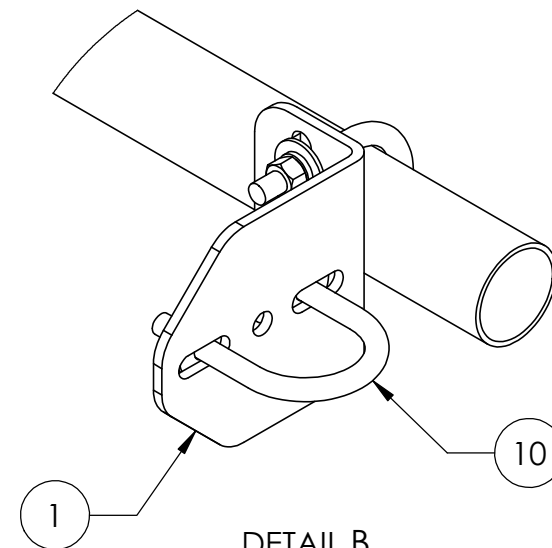
ITEM	PART NO.	DESCRIPTION	WEIGHT	QTY.
1	XAU01	ANGLE, CROSSOVER, 1.9-3.5" X 1.9-3.5" OD	2.98 LBS	3
2	OS15034	3/4" X 1-1/2" OFFSET COLLAR	0.14 LBS	1
3	SAB.01	FORMED CLAMP	1.36 LBS	2
4	GB04145	1/2-13 UNC X 1-1/2" GALV HEX BOLT KIT (GRADE 5)	0.13 LBS	1
5	GB04265	1/2-13 UNC X 2-3/4" GALV HEX BOLT KIT (GRADE 5)	0.20 LBS	1
6	GD04800	1/2"-13 UNC x 8" Galv Threaded Rod (A307)	0.44 LBS	2
7	GWF04	1/2" GALV USS FLAT WASHER	0.04 LBS	4
8	GWL04	1/2" GALV LOCK WASHER	0.013 LBS	4
9	GN04	1/2"-13 UNC GALV HEX NUT (GR.5)	0.04 LBS	4
10	GUB4240	1/2"-13 UNC X 2-1/2" X 4" GALV U-BOLT KIT	0.57 LBS	3
11	PIPE	Ø2.375" OD PIPE (SEE TABLE)	-	-

SAB SERIES TABLE					
PART NUMBER	DESCRIPTION	PIPE	PIPE DESCRIPTION	QTY	WEIGHT
FM-SAB	STIFF ARM KIT (NO PIPE)	N/A	N/A	0	13.9 LBS
FM-SAB10	STIFF ARM KIT, 10'	MT537	2-3/8" O.D. X 126" PIPE	1	46.2 LBS
FM-SAB12	STIFF ARM KIT, 12'	MT651150	2-3/8" O.D. X 150" PIPE	1	52.1 LBS



DETAIL A

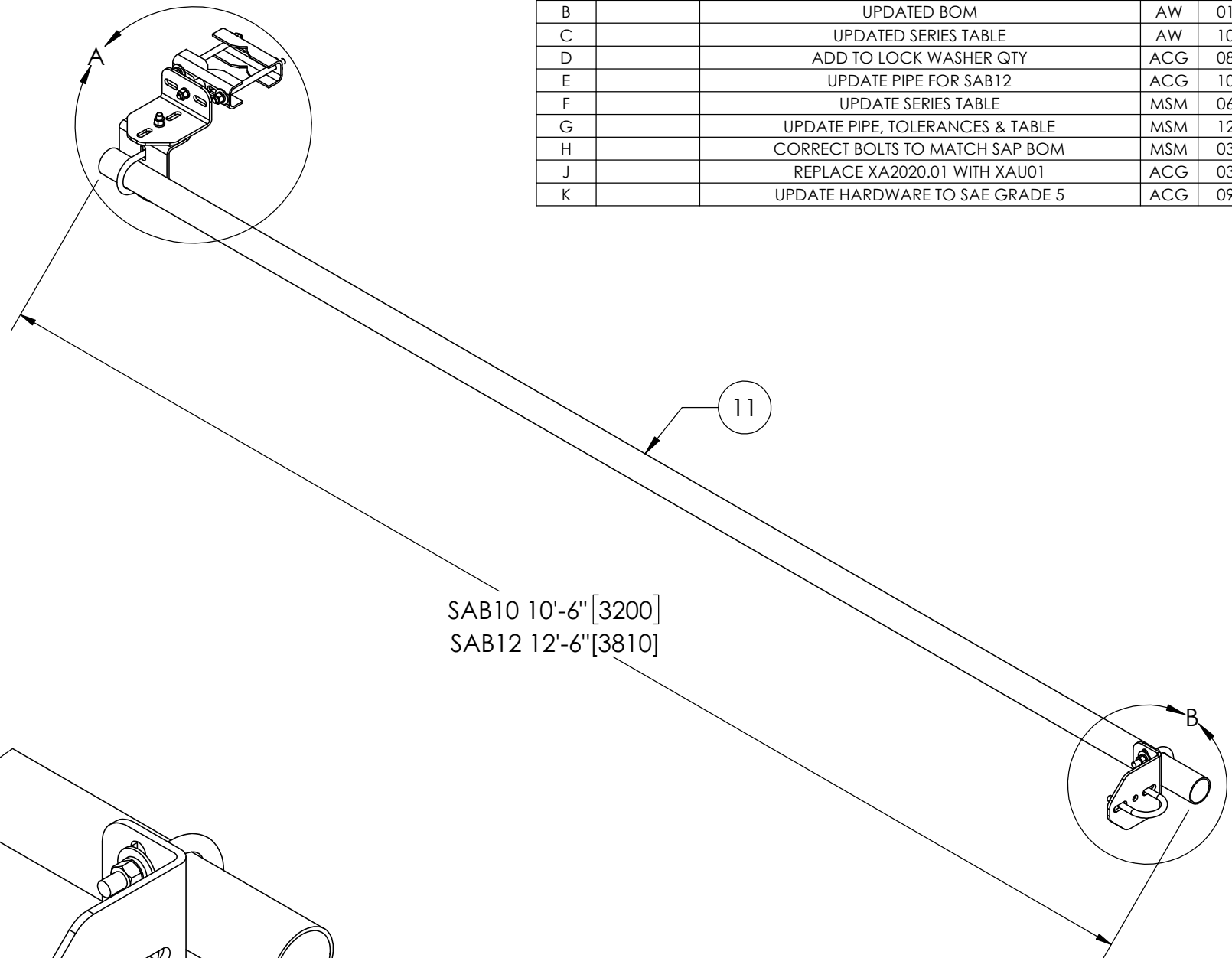
SCALE 1 : 4



DETAIL B

SCALE 1 : 4

		REVISIONS		
REV.	ZONE	DESCRIPTION	BY	DATE
A		INITIAL RELEASE	AW	12/08/04
B		UPDATED BOM	AW	01/26/05
C		UPDATED SERIES TABLE	AW	10/13/05
D		ADD TO LOCK WASHER QTY	ACG	08/17/06
E		UPDATE PIPE FOR SAB12	ACG	10/27/06
F		UPDATE SERIES TABLE	MSM	06/21/10
G		UPDATE PIPE, TOLERANCES & TABLE	MSM	12/06/12
H		CORRECT BOLTS TO MATCH SAP BOM	MSM	03/01/17
J		REPLACE XA2020.01 WITH XAU01	ACG	03/17/22
K		UPDATE HARDWARE TO SAE GRADE 5	ACG	09/04/24



SAB10 10'-6" [3200]
SAB12 12'-6" [3810]

NOTES:

1. ALL METRIC DIMENSIONS ARE IN BRACKETS.

These drawings and specifications are proprietary property and may be used only for the specific purpose authorized in writing.

ALL DIMENSIONS ARE IN INCHES U.O.S.
TOLERANCES UNLESS OTHERWISE SPECIFIED:

.X	= ± .06	ANGLES	±2°
.XX	= ± .03	FRACTIONS	±1/32
.XXX	= ± .010		

DO NOT SCALE THIS PRINT

DRAWN BY:	
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ACG

CHECKED BY:

MKV

DATE:

03/17/22

REVISION:

REVISION:

	SHEET:
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1 of 1

SCALE:

NTS

	MATERIAL
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ASTM A36 & A500

	FINISH:
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ASTM A123

	WEIGHT
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PART NUMBER:

FM-SAB SERIES

	DESCRIPTION:
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STIFF ARM KIT

	DRAWING TYPE:
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ASSEMBLY DRAWING

